

Berenberg "Journey to Green" Construction Seminar

18 October 2022

AGENDA

KEYNOTE

OUR JOURNEY TO NET ZERO

1. EFFICIENCY IN CONCRETE
2. CLINKER CONTENT IN CEMENT
3. ALTERNATIVE FUELS WITH BIOMASS
4. CCUS
5. DECARBONIZATION OF ELECTRICITY

HEAVY SIDE BUILDING MATERIALS: AN ATTRACTIVE PLACE TO BE



POPULATION GROWTH

9.8 billion estimated world's population by 2050, meaning about 2 billion more vs today.



MORE URBAN DEMAND

70% of population expected to live in cities by 2050 (vs 55% today), with clear impact on residential (new homes and more renovation) and urban infrastructure.



SUSTAINABILITY ON THE RISE

Consumer gradually more interested in sustainable products and low carbon construction. Tighter carbon regulation both in mature and emerging economies will favour circular economy models.



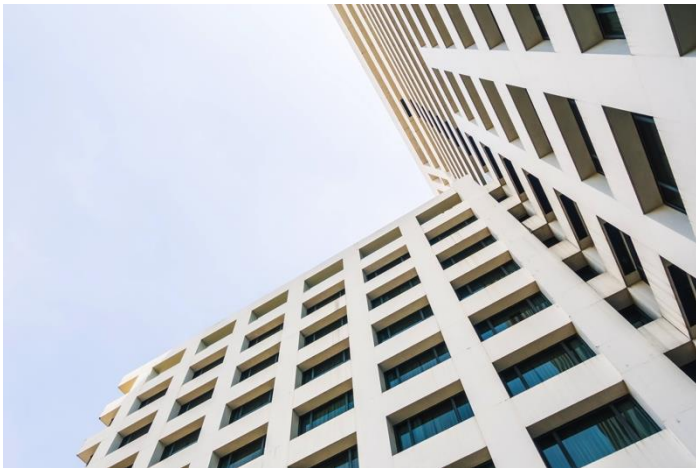
INNOVATION IN BUILDING CONSTRUCTION

More efficient construction solutions, both in residential and infrastructure, will be needed in order to preserve natural resources.

ALL CONSTRUCTION SEGMENTS ARE GOING TO CATCH THESE MEGATRENDS

RESIDENTIAL

Strong demand, fueled by population growth and urbanization.



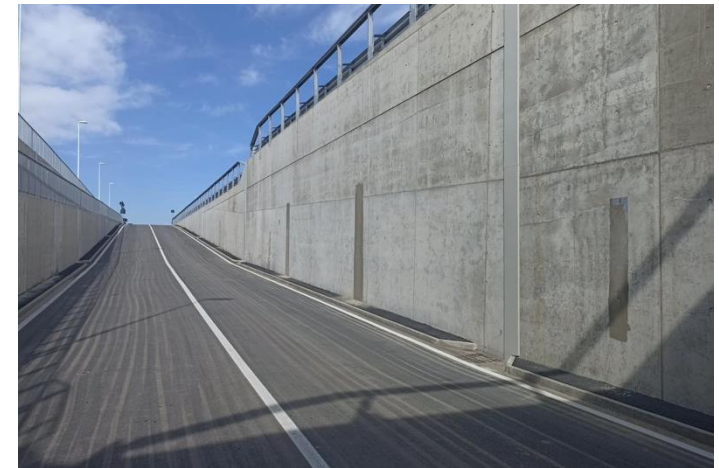
NON RESIDENTIAL

Climate policies to support private investments.



INFRASTRUCTURE

Relevant infrastructure package are going to be implemented in our key markets (EU Green Deal, IIJA,..).



CEMENT AND CONCRETE DEMAND IS LIKELY TO REMAIN FAVOURABLE OVER THE NEXT DECADE.

QUO VADIS CEMENT?

ROLE OF CEMENT AND CONCRETE

Concrete is the most used man-made material on our planet. Cement and concrete likely to remain irreplaceable materials that will play a significant role in solving the challenges of tomorrow

KNOW-HOW IS KEY TO TACKLE THE TRANSITION

The complexity of technology and logistics will increase during the transition. Proficiency and expertise of the management in the concrete value chain will be determinant in understanding and identifying the best solutions

PURSUING COST LEADERSHIP

Major changes in input costs (structure, weight).

New ROI models based on cost efficiency in production and distribution

NET ZERO CONCRETE

Globally, cement industry contributes to ca. 6% of total man-made GHG emissions annually. The concrete decarbonization is very challenging for the sector and will require disruptive technology, like CCUS, which today are not fully available on industrial scale

CRITICAL SIZE CAN MATTER

Not only raw materials; availability of efficient energy and CCU/S crucial production in the long run. Critical mass of a producer in a region helpful to access and connect to new infrastructure

RICHER COMMODITY

New energy intensive technologies and more demanding customer are changing the value of cement and concrete.

Possibly relative value versus substitutes (steel, wood, asphalt, etc.) to remain attractive.

BUZZI UNICEM TODAY: WELL POSITIONED TO CATCH FUTURE OPPORTUNITIES



Well balanced portfolio with exposure to mature markets as well as emerging
Strong market position in USA and Eurozone, enabling us to capture the local opportunities
Relevant exposure to Mexico and Brazil, countries with attractive prospects in population growth and urbanization



Above 40 mt of cement capacity available and 400 concrete plants (incl. JVs)



Strategy focused on long term and sustainable growth



Proven ability to deliver strong financial performance and free cash flows



Clear commitment to sustainability and value creation for all stakeholders

OUR PRESENCE

MEXICO*

3 plants
8.3 m/t cement production capacity
28 ready-mix batch plants
2 aggregate quarries

BRAZIL*

7 plants
7.2 m/t cement production capacity
4 deposits and terminals

UNITED STATES

8 plants
10.2 m/t cement production capacity
67 ready-mix batch plants
3 aggregate quarries
36 deposits and terminals

ALGERIA**

2 plants
2.0 m/t cement production capacity

GERMANY, LUXEMBOURG AND NETHERLANDS

9 plants
8.6 m/t cement production capacity
126 ready-mix batch plants
3 aggregate quarries
2 deposits and terminals

ITALY

13 plants
10.8 m/t cement production capacity
114 ready-mix batch plants
6 aggregate quarries
3 deposits and terminals

POLAND

1 plant
1.6 m/t cement production capacity
18 ready-mix batch plants
1 terminal

CZECH REPUBLIC AND SLOVAKIA

1 plant
1.1 m/t cement production capacity
65 ready-mix batch plants
6 aggregate quarries

RUSSIA

2 plants
4.3 m/t cement production capacity
1 terminal

UKRAINE

2 plants
3.0 m/t cement production capacity
5 ready-mix batch plants
2 deposits and terminals

* Joint ventures
** 35% ownership

As at Dec 2021

Our Journey to Net Zero

A REALISTIC PATH TO NET ZERO

HOW TO GET THERE

Proven track record in CO₂ emissions reduction.
Already reduced by ~20% CO₂ emissions in 2021 vs 1990.

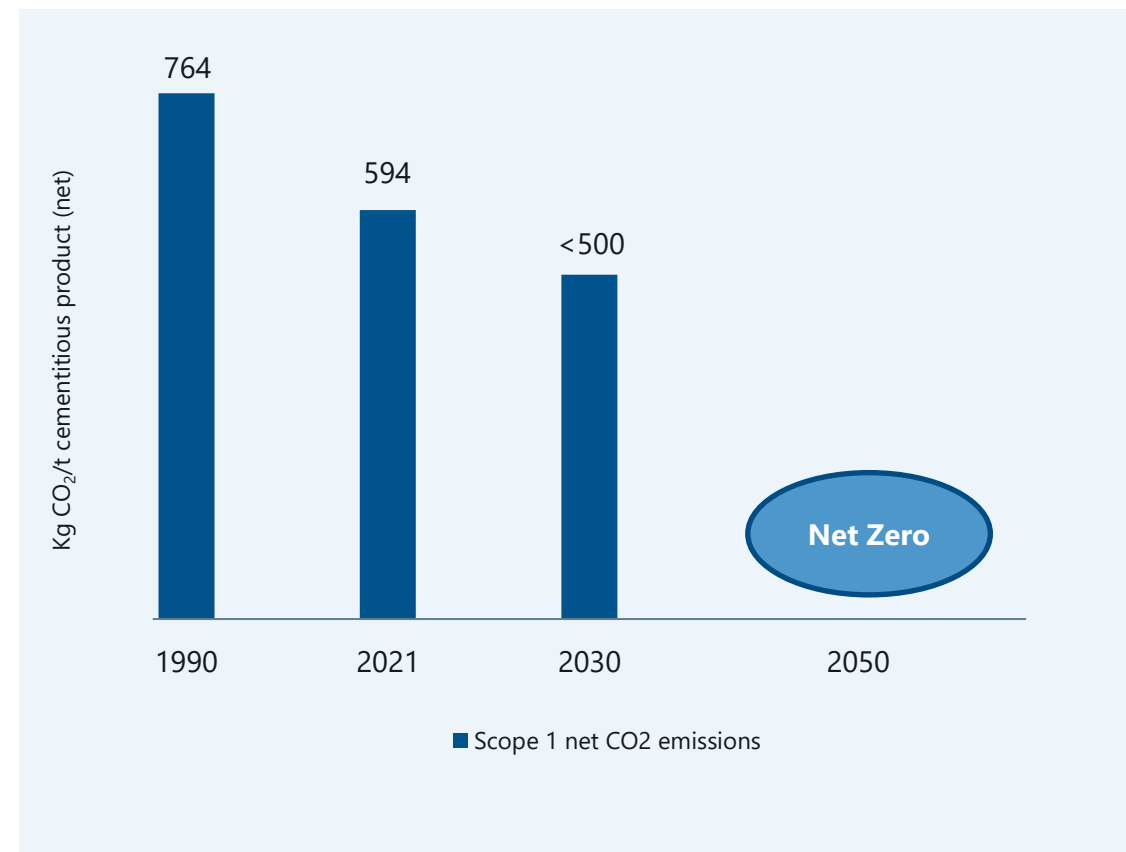
NEXT CHAPTER: NEW, SCIENCE BASED, REDUCTION TARGETS

Targeting to achieve CO₂ emissions (scope 1 net) below 500 kg per ton of cementitious material by 2030, meaning another 20% reduction vs 2021 level*.

TCFD alignment
SBTi validation on-going

ROADMAP 2030 – 2050

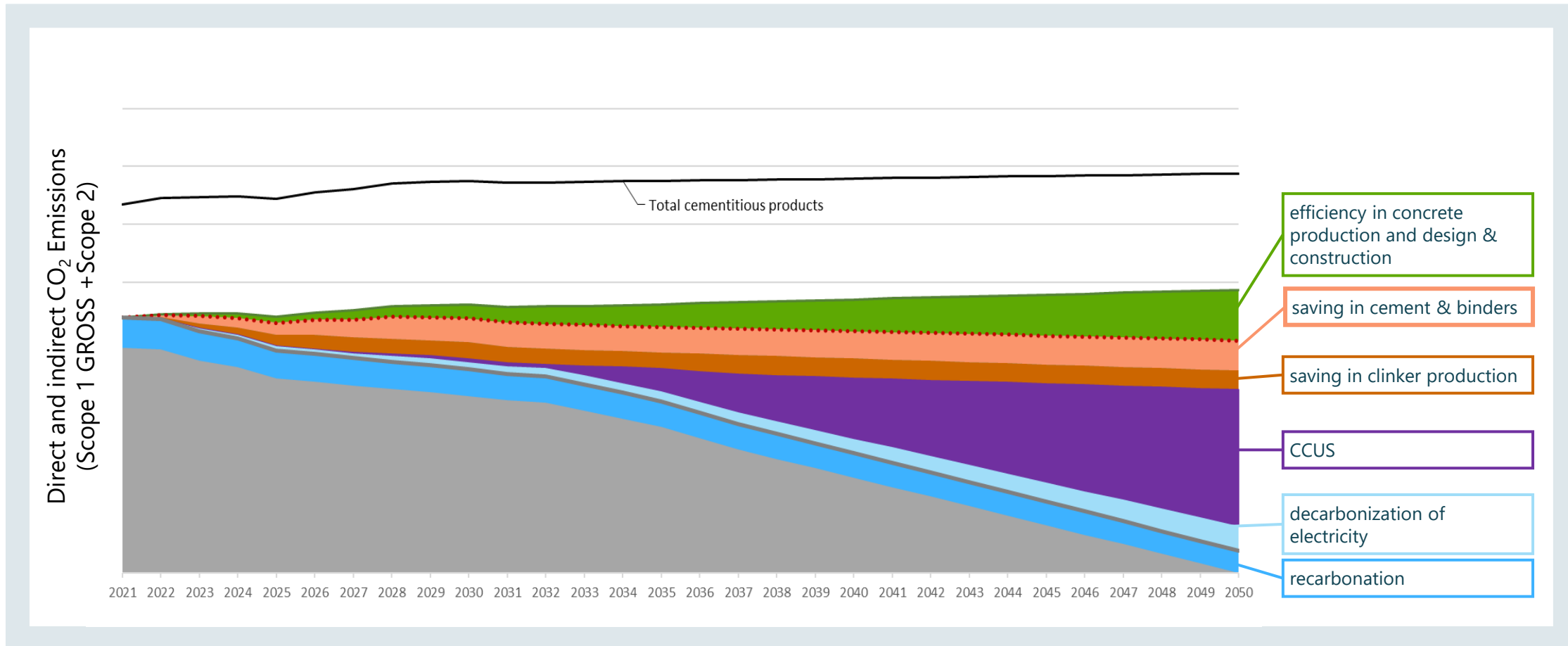
Realistic path to turn ambition into reality



*scope including Brazil, excluding Russia

ABSOLUTE EMISSIONS scope1 GROSS + scope2

BREAKDOWN BY LEVERS INCLUDING ELECTRICITY DECARBONIZATION



CAPEX REQUIREMENTS BY 2030

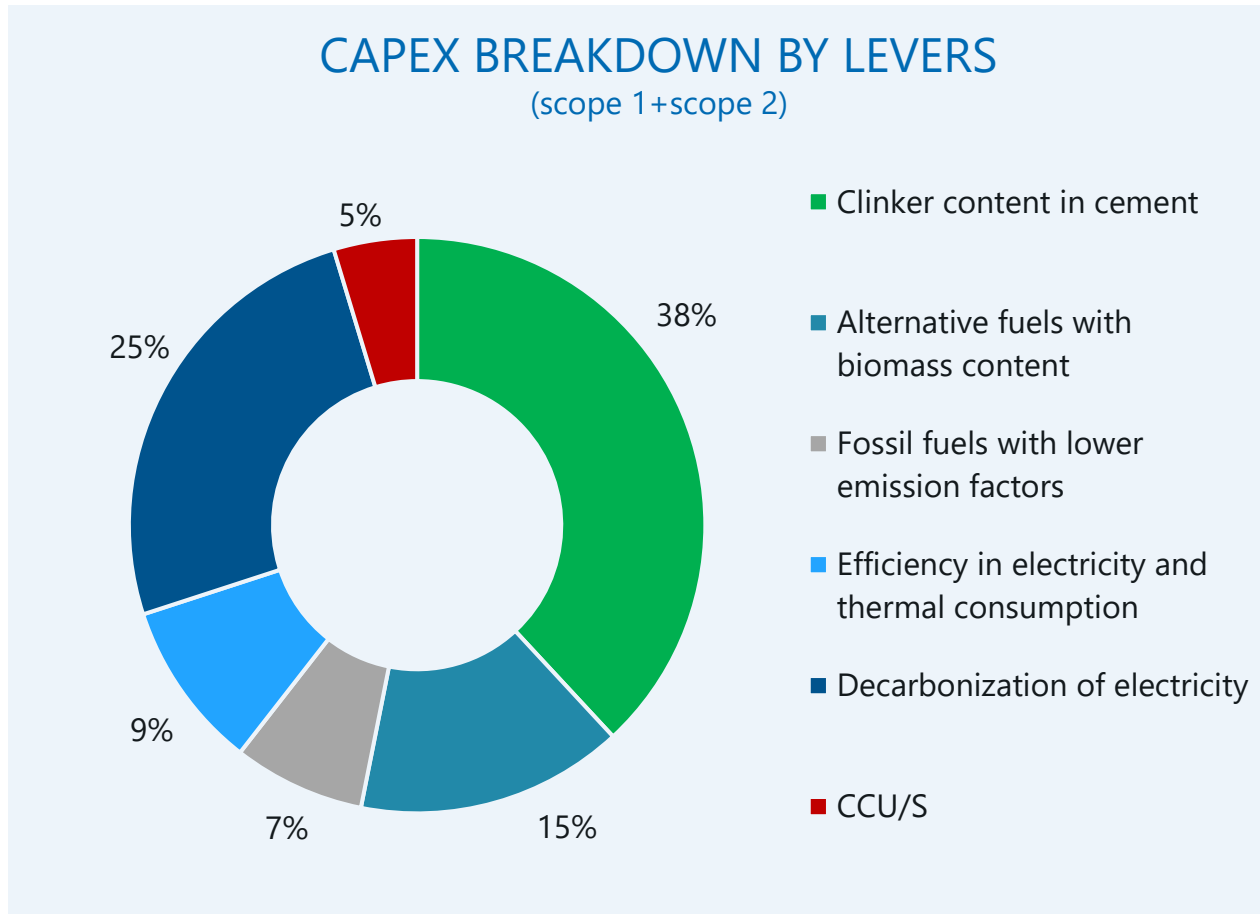
Expected capex requirements for 2030 target:

750 million euros

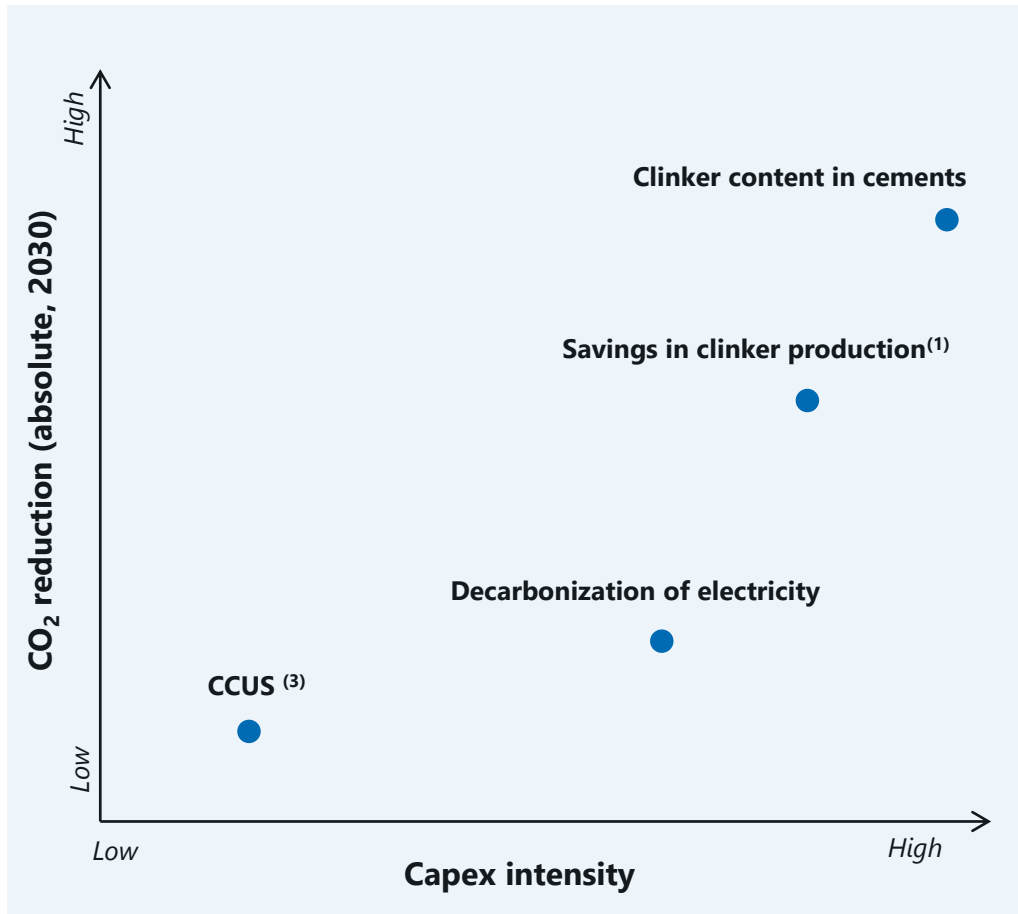
This plan leads to CO₂ specific capex per year equal to 20-30% of the annual avg capex spending

Maintaining ~8% of capex* to net sales ratio over the period

**excluding financial investments*



CAPEX AND CO₂ REDUCTION INTENSITY



	Payback Duration ⁽²⁾
Clinker content in cements	< 5 years
Alternative fuels with biomass content	< 5 years
Fossil fuels with lower emission factors	5-15 years
Efficiency in electric and thermal energy consumptions	5-15 years
Decarbonization of electricity	5-15 years
CCU/S ⁽³⁾	< 5 years

⁽¹⁾ Including: Alternative fuels with biomass content, fossil fuels with lower emission factors and efficiency in electric and thermal energy consumption

⁽²⁾ General assumption; not considering

⁽³⁾ Only referring to Deuna CCUS installation

1. EFFICIENCY IN CONCRETE

HINFRA

EFFICIENCY IN CONCRETE THROUGH VERTICAL INTEGRATION



is an innovative startup, backed by Buzzi Unicem (60% stake)

THE DIGITAL INFRASTRUCTURE FACTORY



HINFRA aims to become a technological hub for major civil engineering works. Using robots in the construction of large works, HINFRA brings digital concrete on a large scale



3D PRINTING TO THE NEXT STEP

From the layer to **full section**, breaking down productivity and size limits. Disruptive technology which allows to handle concrete in a more **efficient** and dynamic way



HIGH SOCIAL AND ENVIRONMENTAL IMPACT

While developing projects with high social utilities such as mobility and green energy infrastructures, HINFRA's technology could significantly mitigate the impact of large works on the environment and local communities.

HINFRA ETLR

FIRST APPLICATION ON TUNNELS REGENERATION

CURRENT OPERATIONS



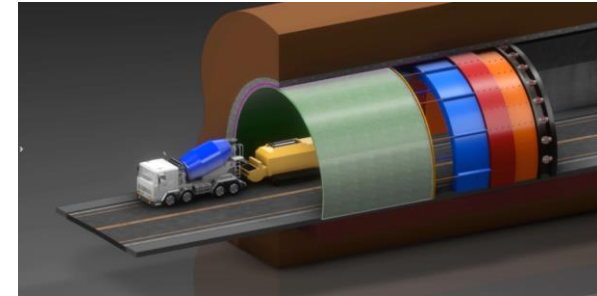
Scraping



New lining – cast in place



HINFRA - ETLR



- Regeneration of existing tunnels lining
- From Static to Dynamic approach
- Fully Automatized Production Train
- Patented Technology
- Boosting current Productivity rate by 10x
- Visible savings in production costs
- Recycling aggregates from demolition waste

ETLR Roadmap

- 2021 – R&D (materials) / Small scale extrusion tests
- H1 22 – Large scale extrusion tests
- H2 22 – Pilot in real tunnel
- 2023 – First tunnel regeneration (Italy)

HINFRA – NEXT STEPS

→ **Diversification in Italy**

From highways to railways (highspeed trains/subways/...).

→ At least 2,000 km of existing tunnels (highways/railways) will need heavy rehabilitation in the next future*

→ **New Tunnels**

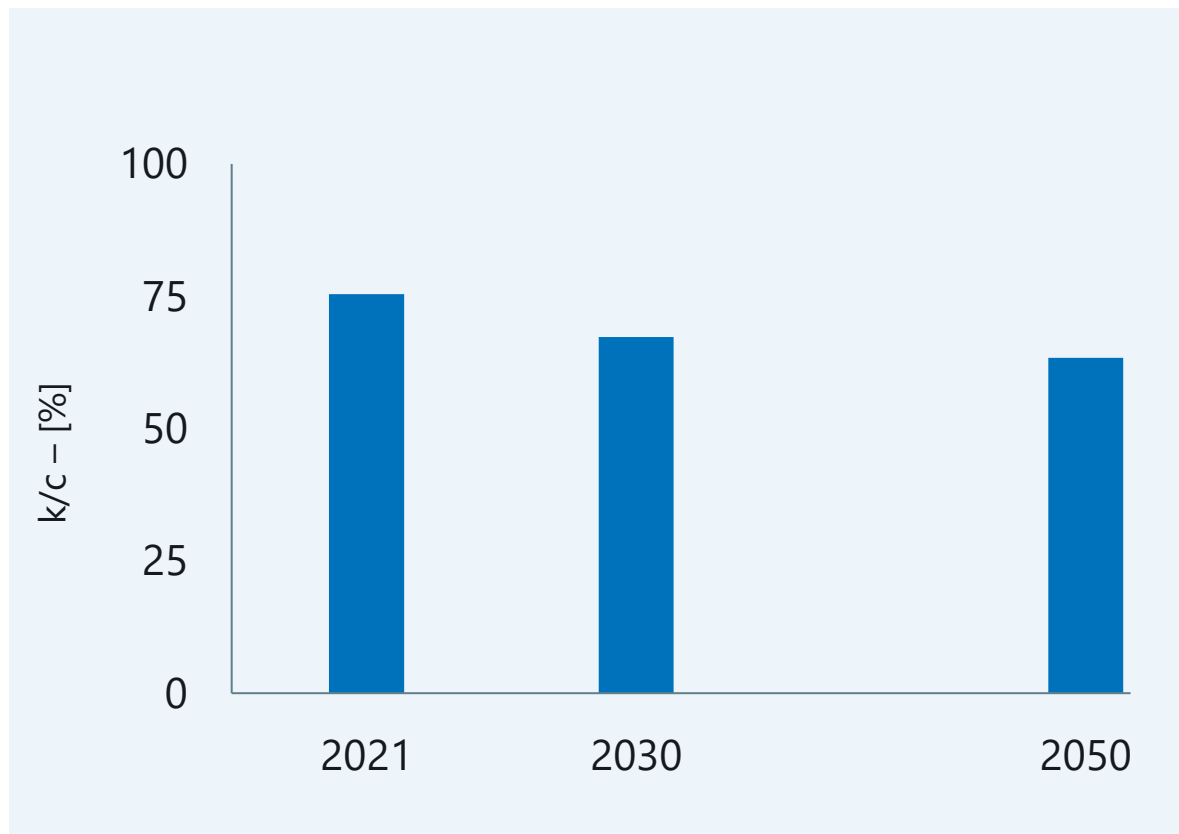
→ **Digital concrete in renewable energy sector**

→ **Internationalization**

3. CLINKER CONTENT IN CEMENT

CLINKER CONTENT IN CEMENTS

OUR TARGETS



75.4%

In 2021

67.3%

In 2030

63.4%

In 2050

USA: PLC Type 1L

Type 1L cements are one of the cornerstones of the carbon emissions reduction strategy we developed in the USA.

They have the same performance characteristics as standard Portland cement, they can be produced at any plant in the in the country and are distributed in both bulk and bags.

By year-end 2022 all cement plants in USA will be fully converted to Type 1L production.

<12%

CO₂ footprint in comparison to standard Type I/II cements

8

Cement plants in USA producing Type 1L cement



ITALY: C-GREEN

CGreen cements will help to significantly reduce CO₂ emissions in concrete structures, while maintaining the equivalent technical performance as products with higher clinker content.

CEM II/C-M cements, part of CGreen line, have recently received technical evaluation certification.

Various components replace part of the clinker (50-64%): granulated blast furnace, fly ash, pozzolan and limestone.

Up to **40%**

less CO₂ per ton than standard CEM I cements*

60%

C-Green share on product mix by 2030
(30% in 2021)



*referring to CEM II/C-M

GERMANY: CEDUR AND ECO COMFORT

CEM II/C cements are the crucial approach to reduce the CO₂ emissions in construction.

Dyckerhoff received as 1st cement producer in Germany the general technical approval for its CEM II/C cement.

< 39%

CO₂ footprint in comparison to standard
CEM I cements

3

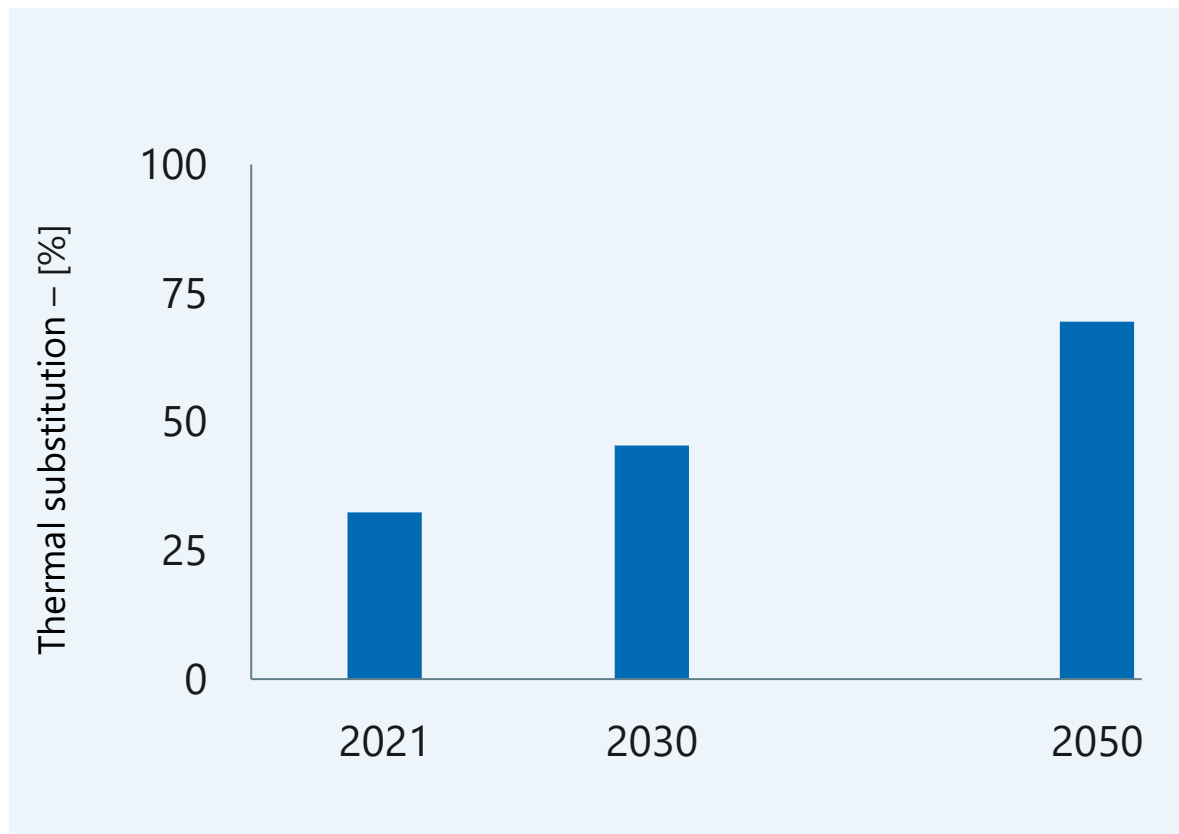
Cement plants in Germany producing
CEM II/C cements



4. ALTERNATIVE FUELS WITH BIOMASS

ALTERNATIVE FUELS WITH BIOMASS

OUR TARGETS



32.4%

In 2021

45.4%

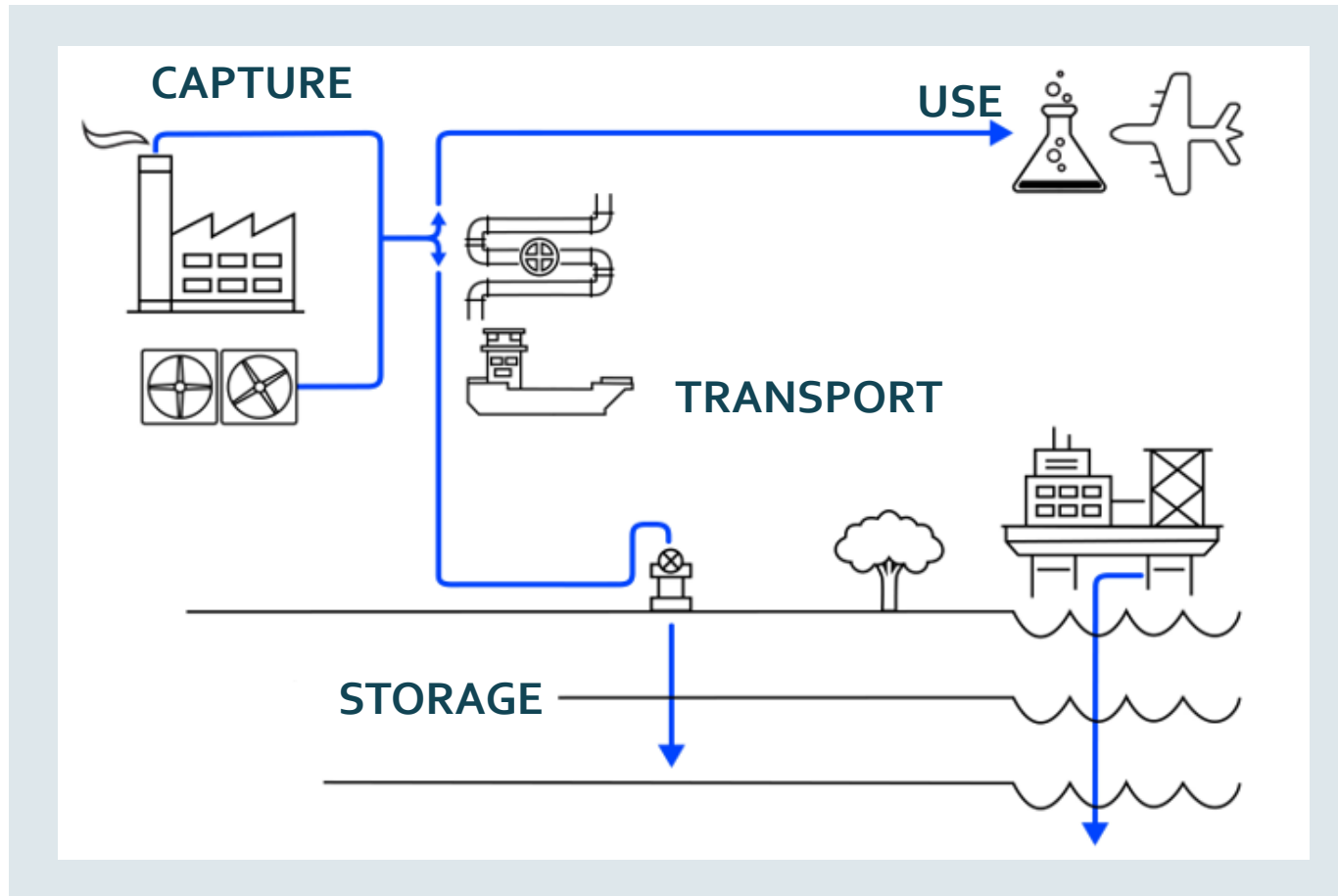
In 2030

69.5%

In 2050

5. CARBON CAPTURE, USAGE AND STORAGE

CARBON CAPTURE, (USAGE) AND STORAGE



1%

In 2030

48%

In 2050

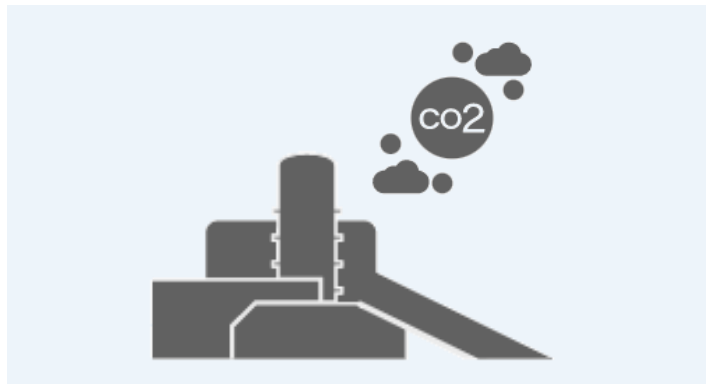
Additional CO₂ emissions due to the thermal energy requested by CCUS has not been taken into account

GREEN ENERGY COOPERATION WITH TES&OGE - GERMANY

DEUNA CEMENT PLANT (GERMANY) WILL PARTIALLY CAPTURE ITS CO₂ AND PARTICIPATE AT A CO₂ CIRCULAR ECONOMY INITIATIVE. CAPEX: 35-50 €M

CARBON CAPTURE AT CEMENT PLANT IN DEUNA (THURINGIA)

CO₂ emissions will be captured and transferred into liquid CO₂ at Deuna cement plant. Initial start in 2027, scaled up for approx. 280,000 tons CO₂ capture by 2030.



1,000 KM CO₂ TRANSPORT NETWORK

The CO₂ will be transported* to Wilhelmshaven. From there it will be exported by TES for a circular closed looped system or sequestration.

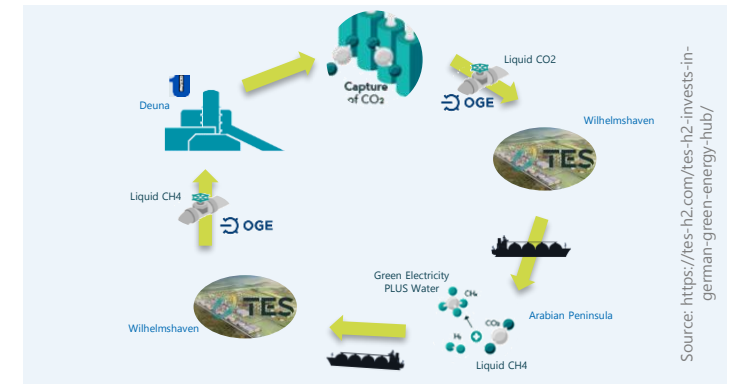


Source: OGE; Stefan Dinse via Shutterstock

* either by train through a JV of Rhenus & TES or by pipeline through a JV of OGE & TES.

GREEN ENERGY HUB WILHELMSHAVEN

TES will import green methane which can be used in turn in industrial processes.



Source: <https://tes-h2.com/tes-h2-invests-in-german-green-energy-hub/>

CATCH FOR CLIMATE - GERMANY

CI4C – CEMENT INNOVATION FOR CLIMATE WAS FOUNDED BY BUZZI UNICEM/DYCKERHOFF, HEIDELBERGCEMENT, SCHWENK ZEMENT AND VICAT.

DEMONSTRATION PLANT ON INDUSTRIAL SCALE IN MERGELSTETTEN

CI4C will build and operate a demonstration plant, where the oxyfuel (from oxygen and fuel) process will be applied. EPC contract with tkIS signed.



CAPTURE OF CO₂ BY OXYFUEL PROCESS

Pure oxygen is introduced into the cement kiln instead of air: No other components gets into the burning process. Highly concentrated CO₂ is created. ~100% of CO₂ can be captured.



REFUELS

The captured CO₂ is used to produce reFuels with the help of renewable electrical energy and turned into climate-neutral synthetic fuels such as kerosene for air traffic.

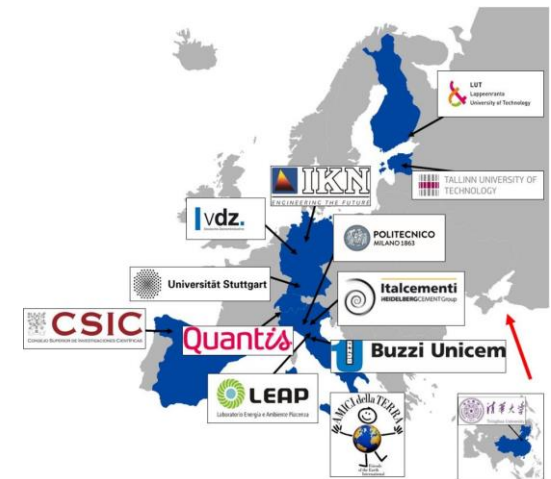


THE CLEANKER PROJECT - ITALY



- **Advancing the integrated Calcium-Looping (CaL) process for CO₂ capture in cement plants**
- Starting date: October 1st 2017
- Duration: 4 years + 1.5 years extension (Covid-related delays)
- End date: March 31st 2023
- Capex: EUR 9m, funded by Horizon 2020
- Outcome:
 - Proved that CO₂ capture takes place in the Calcium Looping systems
 - Oxyfuel calcination tested and managed
- **Next Step: CO₂ Capture and Storage in Italy**

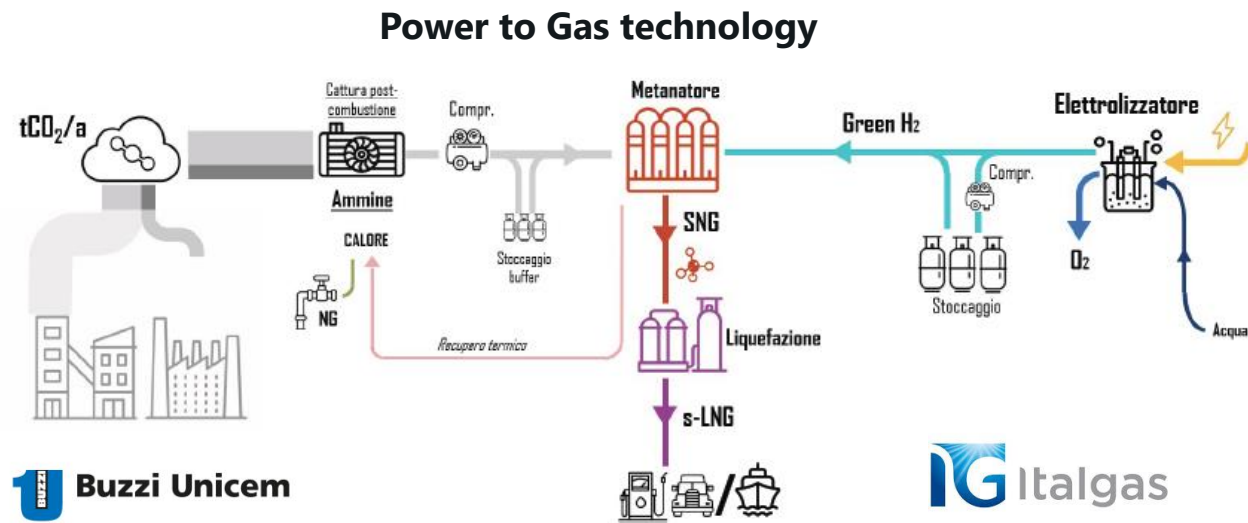
Partners



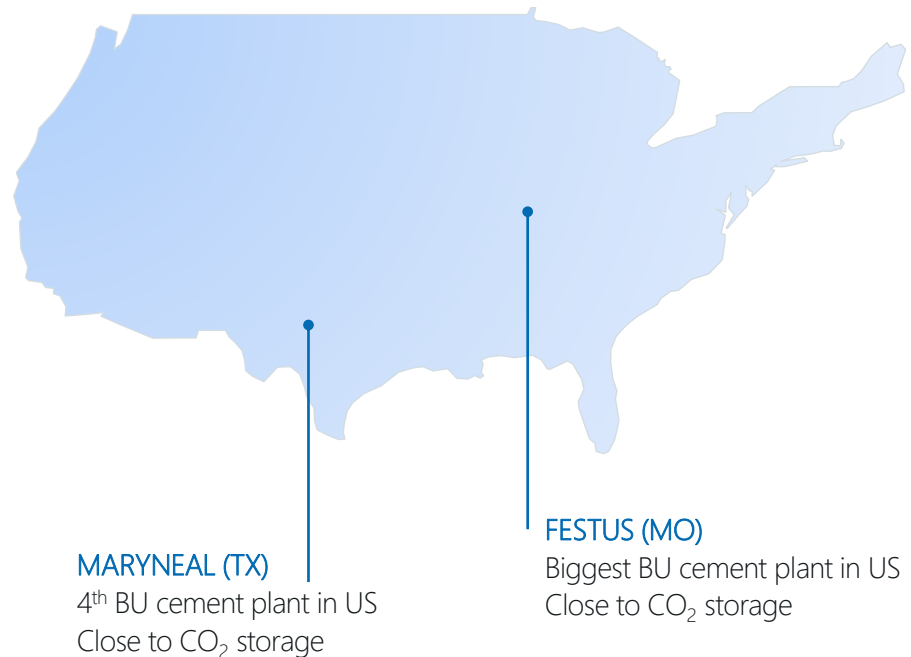
BUZZI UNICEM – ITALGAS FROM CARBON CAPTURE TO GAS

IG Italgas leader gas distributor, first in Italy and third in Europe

- **MoU** signed in December 2021
- **Scope of work:** Feasibility study on the implementation of Power to Gas plants in combination with Carbon Capture Systems
- **Scientific advisor:** Politecnico di Torino
- **Project timeline:** Dec. 2021 – June 2022
- Main project steps:
 1. Technology definition
 2. Market analysis
 3. Business model development



CARBON CAPTURE PILOT TEST PROJECTS IN USA



TECHNOLOGIES UNDER EVALUATION FOR PILOT TESTING

- Solvent scrubbing
- Membrane separation
- Solvent-Sorbent Hybrid scrubbing

ESTIMATED PROJECT DEVELOPMENT COSTS AND CAPTURE RATE

- Maryneal, TX: 10-15 USDm (capture rate: 15 t CO₂/day)
- Festus, MO: 15-30 USDm (capture rate: 42 t CO₂/day)

PARTIAL FUNDING FROM US DEPARTMENT OF ENERGY

Planning to apply for partial funding from the US Department of Energy Grant Program

R&D grant could cover up to 80% of the pilot project cost

4. DECARBONIZATION OF ELECTRICITY

PHOTOVOLTAIC PROJECTS SUMMARY - ITALY

«NATURALLY» HEDGING THE RISK

> 29

Initiatives over 5 yrs

~ 180 GWh

RES generation

~ 31%

RES coverage

~ 62 m€

Capex

OPTIONS TO IMPLEMENT THE RENEWABLE ELECTRICITY STRATEGY



- On site and near site generation
- Off- site PPA
- Grid incentives (auction at fixed price)
- Purchasing renewable certificates

DISCLAIMER

THIS REPORT CONTAINS COMMITMENTS AND FORWARD-LOOKING STATEMENTS BASED ON ASSUMPTIONS AND ESTIMATES. EVEN IF THE COMPANY BELIEVES THAT THEY ARE REALISTIC AND FORMULATED WITH PRUDENTIAL CRITERIA, FACTORS EXTERNAL TO ITS WILL COULD LIMIT THEIR CONSISTENCY (OR PRECISION, OR EXTENT), CAUSING EVEN SIGNIFICANT DEVIATIONS FROM EXPECTATIONS. THE COMPANY WILL UPDATE ITS COMMITMENTS AND FORWARD-LOOKING STATEMENTS ACCORDING TO THE ACTUAL PERFORMANCE AND WILL GIVE AN ACCOUNT OF THE REASONS FOR ANY DEVIATIONS.

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